

Date: Tuesday, 19/08/2008 4:06:03 PM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : CLEVIS
<b>Job Number</b> : 41475	
<b>Estimate Number</b> : 12053	
<b>P.O. Number</b> :	<b>Part Number</b> : PB6743001109
<b>This Issue</b> : 19/08/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : B6743001 PAGE32
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : // <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : B1
<b>Previous Run</b> : 40011	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 18/09/2008 <b>Qty:</b> 15 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JLD 08.8.20</u>	
<b>Comment</b> : Est. B 05.10.14 Removed powder coat KJ/EC Est Rev:B Now on Doosan Lathe 08-06-25 JLM Verified By:EC	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	M6061T6R1000	ROUND BAR 1.00"
-----	--------------	-----------------



**Comment:** Qty.: 0.2100 f(s)/Unit Total: 2.5200 f(s)  
 ROUND BAR 1.00"  
 Turn as per Dwg B67-43001  
 Dwg Rev: B1  
 Material: 6061-T6 Bar Ø1.00 (QQ-A-200/8 or QQ-A-225/8)  
 (M6061T6R1.000)  
 Identify for B67-43001-109  
 Batch: M114554

20 08/08/25

2.0	DOOSAN LATHE	DOOSAN LATHE
-----	--------------	--------------

**Comment:** Doosan Lathe

1- Turn as per Folio FA759 Rev: B1 & Dwg B67-43001-1-Rev: B1

2-Deburr per dwg B67-43001-1

20 08/08/26

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

20 08/08/26

15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 19/08/2008 4:06:03 PM  
User: Julie Lecocq

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLEVIS

Job Number: 41475

Part Number: PB6743001109

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*MF* / *M.F.* 08/08/27 (X15)

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

08.08.27

(X15)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *S10*

*8/8/27*

(X15)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/27 *MF*

Job Completion



*MF* 08-08-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

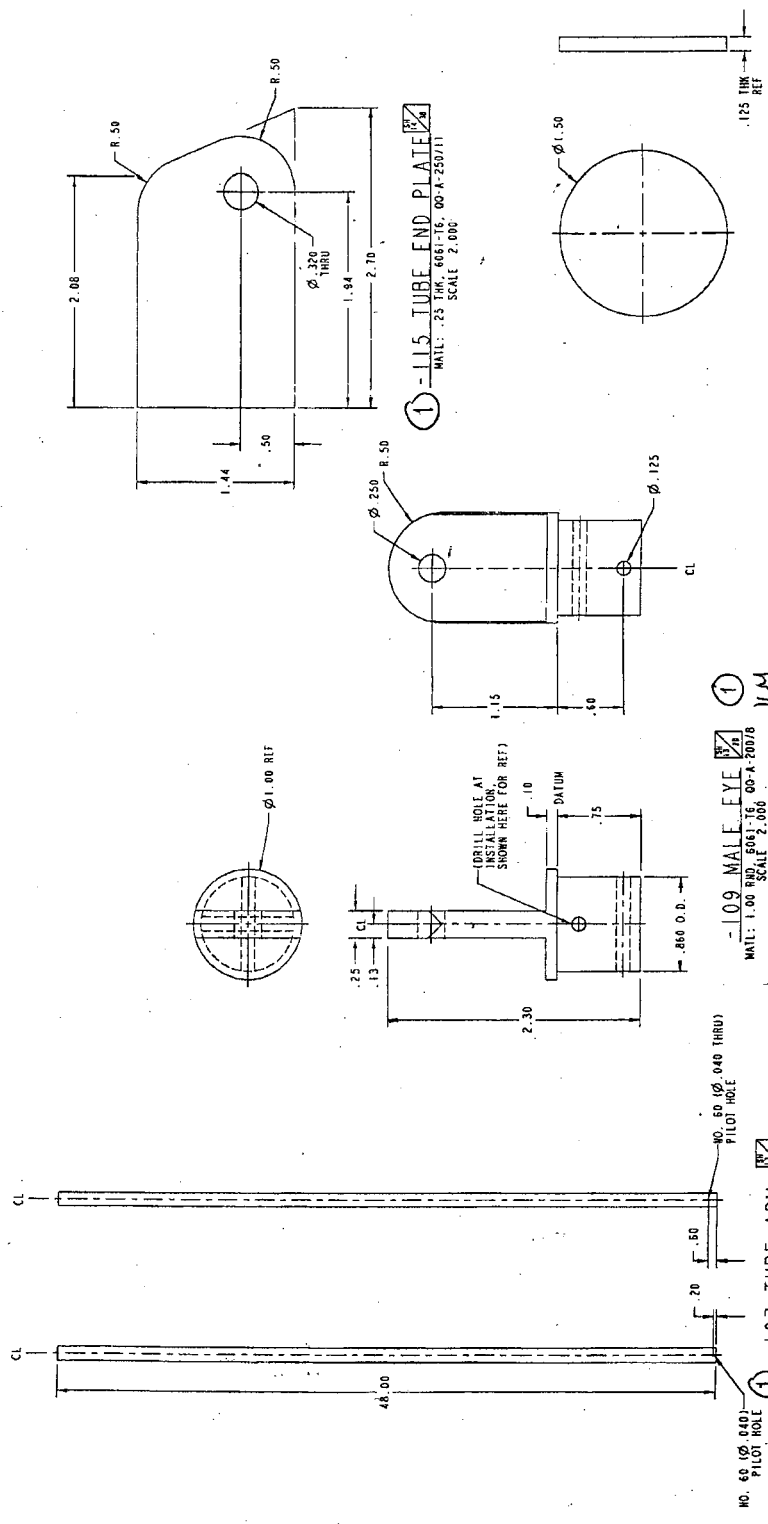
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

RELEASED  
 10-11-70



PREMIER AVIATION, INC.  
 1001 Airport Parkway, Grand Prairie, Texas 75049  
 PART NO. 667-43001  
 D105UV8  
 DATE: 3-2-65

ORIGINAL

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER

NO. 41425

